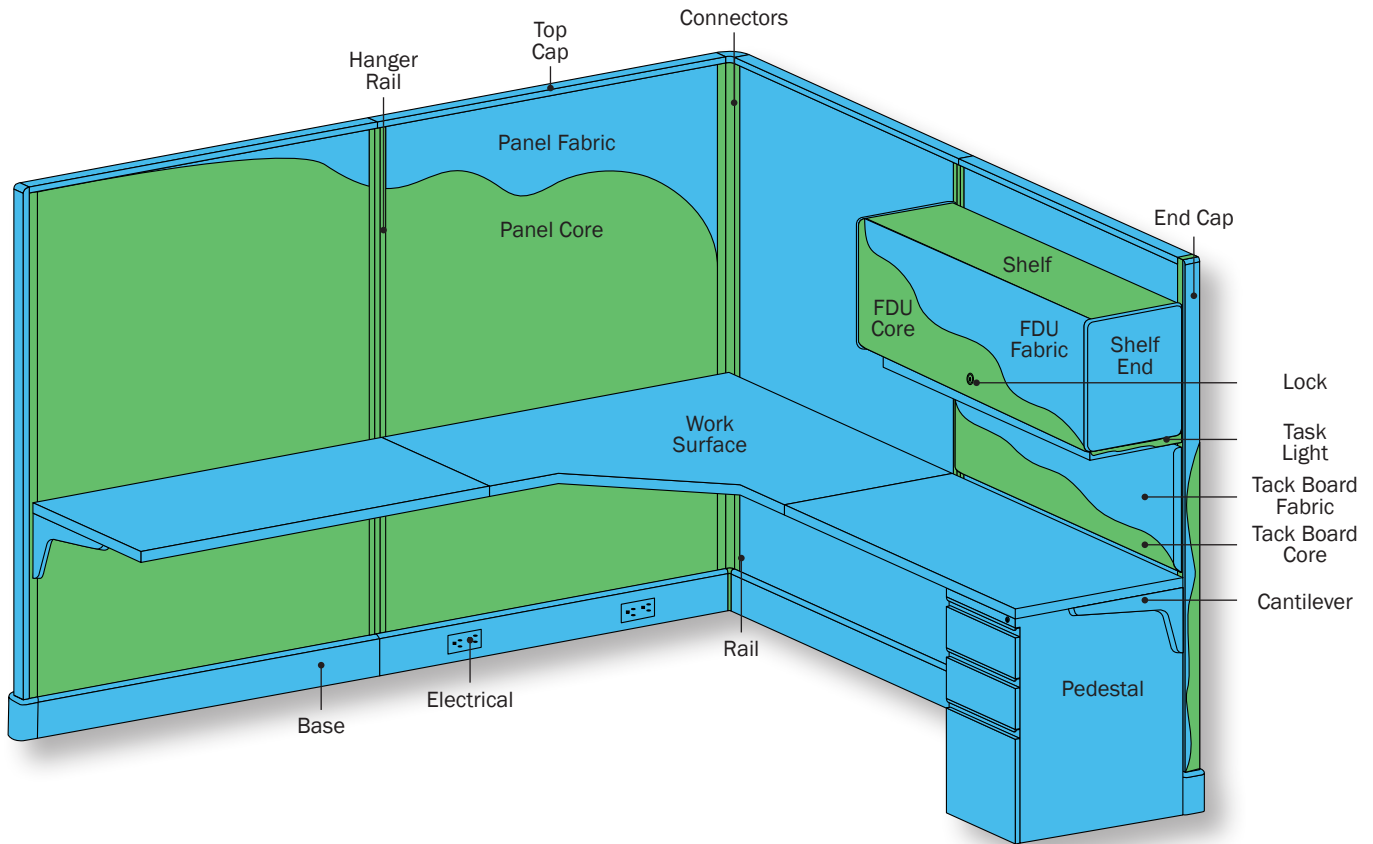


85% of panels, connectors, and components are remanufactured from genuine first life Herman Miller product.



We remanufacture three core components:

Panels

Connectors

Overhead Units



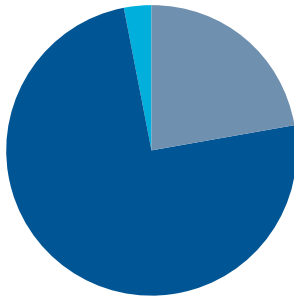
HMU, LLC d/b/a Open Plan Systems is a UL-approved facility.



We Recycle

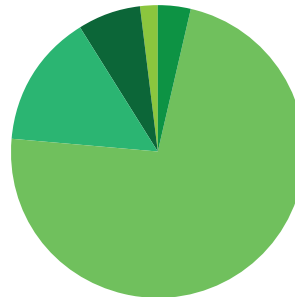
Paint **Fabric Waste** Wood Waste **Steel** Cardboard **Aluminum** Plastic Wrap
Light Bulbs Pallets **Aerosol Cans** Office Waste

Each Week, We Reuse:



- 100 Tons New Material Received
- 30 Tons Used Material Received
- 800 Pounds Waste Produced

Each Year, We Recycle:



- 50 Tons Aluminum
- 190 Tons Steel
- 400 Tons Trash
- 2,000 Tons Wood Waste
- 100 Tons Fabric

Exceptional. Affordable. Sustainable.

Paint
 Fabric Waste
 Wood Waste

We use VOC-free powder coat paint and reclaim 75% of the paint used with our powder coat paint booth. Fabric waste is baled and recycled as fire retardant for automobiles and acoustical parts. Wood waste is sent to Virginia's only LEED-certified landfill. There it is crushed, mixed with shredded tires, and used as road bedding. Clean wood waste is burned in our Biomass Oven to heat our manufacturing facility and reduce our need for natural gas.

Steel
 Cardboard
 Aluminum
 Plastic Wrap
 Light Bulbs
 Aerosol Cans
 Pallets

Recycled
 Recycled
 Recycled
 Recycled
 Used light bulbs from task lights are shredded using a bulb shredding machine, then recycled.
 Cans are machine-punctured and harmful gas is extracted, rendering the cans fully recyclable.
 We use recycled pallets or pallets made from recycled cardboard.